

TORQUE SPECIFICATIONS DB2 & DB4 PUMP MODELS WITH TARGET FEATURES

Bold Face Items are Critical Torque Values.

For Torque Values on other D Series Pump Models, Please Reference the Torque Specification Posters 99102 and 99651

- ¹ Tighten Head Locating Screw First, then Head Locking Screws.
- ² Apply Loctite 242, P/N 20554 (Reference Service Bulletin 225)
- ³ Not normally removed (Reference Service Bulletin 294)
- ⁴ Apply Calibrating Oil to threads and P/N 30465 Assembly Grease to chamfer of pressure plate (Reference Service Bulletin 444)

